

# PRODUCTION SPECIFICATION OF LCD MODULE

## **MODULE NO.: XY010QQV01-H1136A**

Customer Name:		
Customer Part Number:		
Approved By:	Date:	

Prepared By	Checked By	Approved By



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**Revision History** 

Rev	Issued Date	Description	Page	Editor
1.0	Dec 18.2017	First release	All	

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### 1 General Specifications

	Feature	Specifications	
	LCD type	0.96 inch	
	Resolution (H*V)	80(RGB) ×160	
	Technology Type	a-Si TFT	
Display Spec.	Pixel Configuration	R.G.B. Vertical Stripe	
Display opec.	Display Mode	Normally Black	
	Surface Treatment	Glare	
	Viewing Direction	All	
	Gray Scale Inversion Direction	No	
	OutlineDimensions (W x H x T) (mm)	13.70*28.10*1.57	
	Active Area(mm)	10.80*21.70	
Mechanical	With /Without Touch screen	Without	
Characteristics	Match Connector Type	No Connector	
	Backlight Type	LED	
	Weight (g)	TBD	
Flactoinal	Interface	4SPI	
Electrical Characteristics	Number of color	64K/262K	
	Driver IC	ST7735S	

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Note 1: Viewing direction for best image quality is different from TFT definition. There is a 180 degree shift.

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2 Pin Assignment

NO.	PIN NAME	Description
1	TP0	NC
2	TP1	NC
3	SDA	Serial input/output signal in serial interface mode
4	SCL	In Serial Interface, this is used as SCL.
5	RS	In 4-line SPI, this pin is used as D/CX (data/command selection).
6	RES	This signal will reset the device and it must be applied to properly
7	CS	Chip Selection Pin
8	GND	Power Ground
9	NC	NC
10	VCI 2.8V	Power Supply 2.8V
11	LEDK	LED Cathode
12	LEDA	LED anode
13	GND	Power Ground

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#### 3 Absolute Maximum Ratings

GND=0V, Ta= 25°C

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Item	Symbol	Value	Unit
Power supply voltage for logic	$V_{DD}$	0.3~3.6	V
Input voltage	Vin	V <sub>DD</sub> +0.3	V
Operating temperature	Topr	-20 to 70	°C
Storage temperature	Tstg	-30 to 80	°C

**Note**: Note1: Absolute maximum rating is the limit value beyond which the IC maybe broken.

They do not assure operations.

Note2: Background color changes slightly depending on ambient temperature. This

Phenomenon is reversible.

 $Ta \le 70^{\circ}C: 75\%RH \text{ max}$ 

Ta>70°C: absolute humidity must be lower than the humidity of 75%RH at 70°C

Note3: Ta at -30°C will be <48hrs, at 80 °C will be <120hrs

#### 4 Electrical Characteristics

#### 4.1 Driving TFT LCD Panel

Item	Symbol	Min.	Max.	Unit	Note
LC Operating Voltage	VOP		4.5	V	*1,*2
Operating Temperature	T <sub>OP</sub>	-20	70	$^{\circ}\!\mathbb{C}$	
Storage Temperature	T <sub>ST</sub>	-30	80	$^{\circ}\!\mathbb{C}$	
Operating Ambient Humidity	H <sub>OP</sub>	10	*4	RH	*3
Storage Humidity	H <sub>ST</sub>	10	*4	RH	*3

#### Note:

Temp. > 60°C, Absolute humidity shall be less than 90%RH.

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<sup>\*1.</sup> At 25±5°C

<sup>\*2.</sup> Due to the characteristics of LC Material, the Liquid Crystal driving voltage varies with environmental temperature.

<sup>\*3.</sup> Non-condensation.

<sup>\*4.</sup> Temp.≤ 60°C,90%RH Max.



#### 4.2 Driving Backlight

Ta=25°C

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Item	Symbol	Min	Тур	Max	Unit	Remark
Forward Current	I <sub>F</sub>		20	23	mA	
Forward Voltage	$V_{F}$	-	3.2	-	V	
Connection mode			1P			
LED number	1		1		pcs	

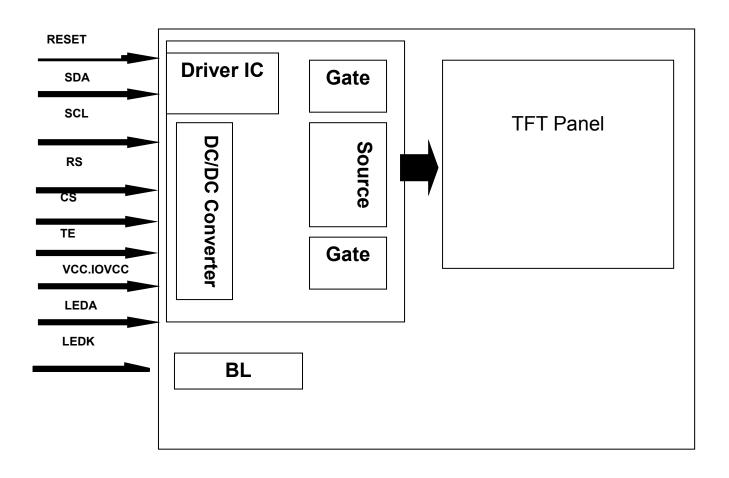
Note1: Optical performance should be evaluated at Ta=25 $^{\circ}$ C only .If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

If=20mA Vf=2.8V~3.3V

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#### 4.3 Block Diagram

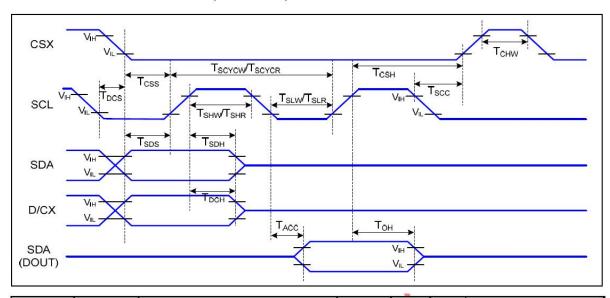


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#### INTERFACE TIMING

#### 5.1 System Bus Read/Write Characteristics.

#### 8.4 Serial Interface Characteristics (4-line Serial)



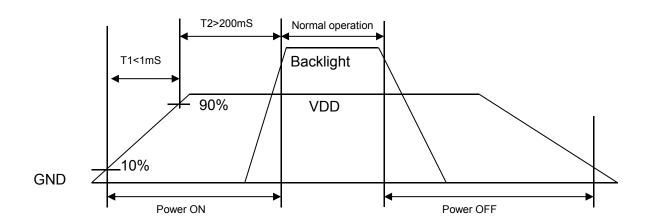
Module No.: XY010QQV01-H1136A

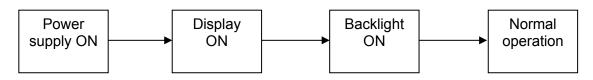
Signal	Symbol	Parameter	MIN	MAX	Unit	Description
	TCSS	Chip Select Setup Time (Write)	45	()	ns	
	TCSH	Chip Select Hold Time (Write)	45		ns	
CSX	TCSS	Chip Select Setup Time (Read)	60		ns	
	TSCC	Chip Select Hold Time (Read)	65		ns	
	TCHW	Chip Select "H" Pulse Width	40		ns	
	TSCYCW	Serial Clock Cycle (Write)	66		ns	-Write Command &
	TSHW	SCL "H" Pulse Width (Write)	15		ns	Data Ram
SCL	TSLW	SCL "L" Pulse Width (Write)	15		ns	Data Nam
SOL	TSCYCR	Serial Clock Cycle (Read)	150		ns	-Read Command &
TSHR		SCL "H" Pulse Width (Read)	60		ns	Data Ram
	TSLR	SCL "L" Pulse Width (Read)	60		ns	Data Nam
D/CX	TDCS	D/CX Setup Time	10	\ \ \	ns	
DICX	TDCH	D/CX Hold Time	10		ns	
SDA	TSDS	Data Setup Time	10		ns	
	TSDH	Data Hold Time	10		ns	For Maximum CL=30pF
(DIN) (DOUT)	TACC	Access Time	10	50	ns	For Minimum CL=8pF
(5001)	ТОН	Output Disable Time	15	50	ns	

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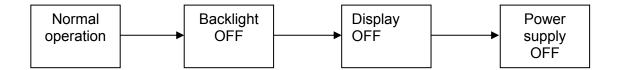


#### 5.2 Power ON/OFF Timing





Power ON sequence



Power OFF sequence

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## **6 Optical Characteristics**

Ta=25°C

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Item	Symbol	Condition	Min	Тур	Max	Unit	Remark	
	θТ		-	80	-			
View Angles	θВ	CR≧10	-	80	-	Dograd	Note 2	
View Angles	θL		CK=10	-	80	-	Degree	Note 2
	θR		-	80	ı			
Contrast Ratio	CR	θ=0°	600	700	-	-	Note1 Note3	
Response Time	T <sub>ON</sub>	_ 25℃	-	30	40	ms	Note1	
incesponse nine	T <sub>OFF</sub>		_	30			Note4	
Uniformity	U	-	70	80	-	%	Note1 Note6	
NTSC	-	-	-	70	-	%	Note 5	
Luminance	L		300	350	-	cd/m <sup>2</sup>	Note1 Note7	

#### Test Conditions:

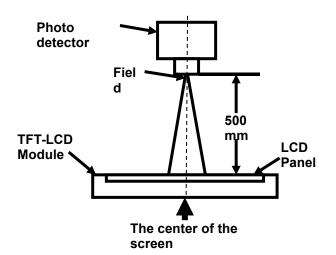
- 1.  $V_F$ =3.2V,  $I_F$ =20mA, the ambient temperature is 25  $^{\circ}$ C.
- 2. The test systems refer to Note 1 and Note 2.

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#### Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Item	Photo detector	Field	
Contrast Ratio			
Luminance	SR-3A	1°	
Chromaticity	SK-3A	<b>'</b>	
Lum Uniformity			
Response Time	BM-7A	2°	

Note 2: Definition of viewing angle range and measurement system. viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).

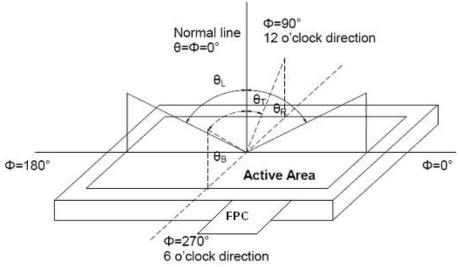


Fig. 1 Definition of viewing angle

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#### Note 3: Definition of contrast ratio

Luminance measured when LCD is on the "White" state Contrast ratio (CR) = Luminance measured when LCD is on the "Black" state

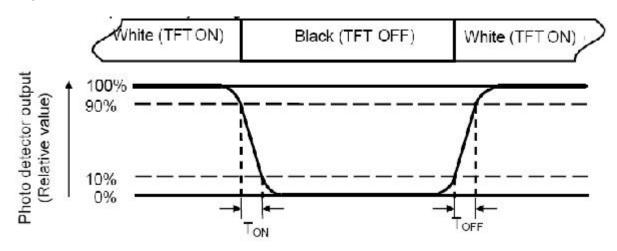
"White state ": The state is that the LCD should be driven by Vwhite.

"Black state": The state is that the LCD should be driven by Vblack.

Vwhite: To be determined Vblack: To be determined.

#### Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

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Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

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Luminance Uniformity (U) = Lmin/Lmax

L-----Active area length W----- Active area width

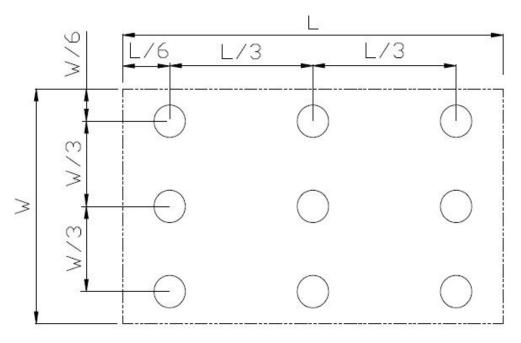


Fig. 2 Definition of uniformity

Lmax: The measured maximum luminance of all measurement position.

Lmin: The measured minimum luminance of all measurement position.

#### Note 7: Definition of Luminance:

Measure the luminance of white state at center point.

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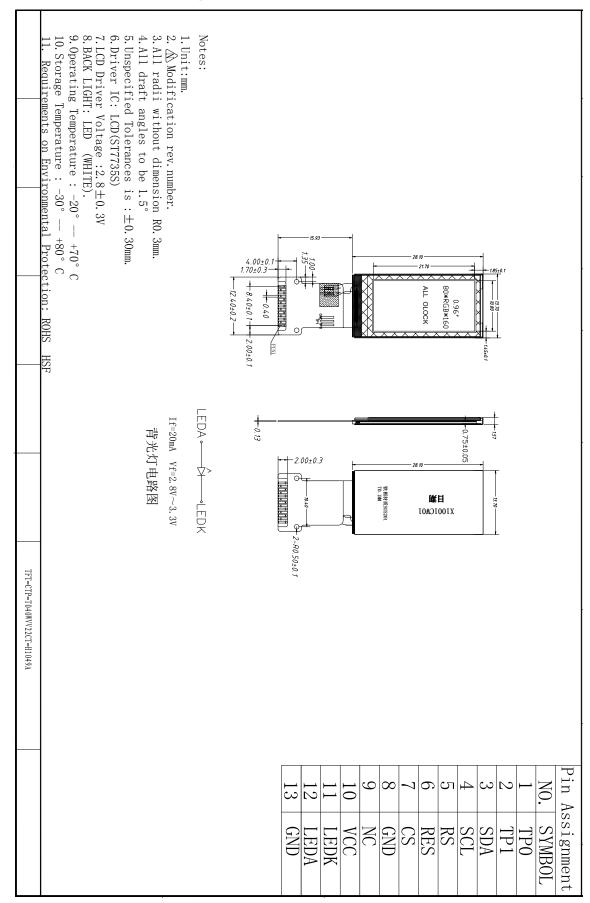
## 7 Environmental / Reliability Test

Item	Condition	Time (hrs)	Assessment
High temp. Storage	80°C	120	
High temp. Operating	70°C	120	No abnormalities in functions and appearance
Low temp. Storage	-30°C	120	
Low temp. Operating	-20°C	120	
Humidity	40°C/ 90%RH	120	
Thermal Shock(Non-operation)	-20°C ← $25$ °C → $70$ °C (0.5 hour ← 5 min → 0.5 hour)	10cycles	

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#### 8 Mechanical Drawing



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#### 9 Precautions For Use of LCD Modules

- **9.1** Handling Precautions
- 9.1.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

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- 9.1.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 9.1.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 9.1.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 9.1.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
  - Isopropyl alcohol
  - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 9.1.1.6 Do not attempt to disassemble the LCD Module.
- 9.1.1.7 If the logic circuit power is off, do not apply the input signals.
- 9.1.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
- 9.1.1.9 Be sure to ground the body when handling the LCD Modules.
- 9.1.1.10 Tools required for assembly, such as soldering irons, must be properly ground.
- 9.1.1.11 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 9.1.1.12 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.
- 9.1.1.13 Storage precautions
- 9.1.1.14 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 9.1.1.15 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:
- 9.1.1.16 The LCD modules should be stored in the room without acid, alkali and harmful gas.
- **9.2** Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

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